

 <p>NOTES</p> <ol style="list-style-type: none"> <li>1. BREAK EDGES .015R OR .015 X 50°-40° EXCEPT WHERE NOTED OTHERWISE.</li> <li>2. HEAT TREAT TO 145-165 KSI ~ R<sub>c</sub> 32-37. CHECK HARDNESS ON INDICATED SURFACE.</li> <li>3. SEE DWG 412-049-100 FOR TOOL APPLICATION.</li> <li>4. ALL UNSPECIFIED SURFACES <input checked="" type="checkbox"/> A B .010</li> </ol>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4">REVISIONS</th> </tr> <tr> <th>REV</th> <th>DESCRIPTION</th> <th>DATE</th> <th>APPROVED</th> </tr> </thead> <tbody> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> <tr><td></td><td></td><td></td><td></td></tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">T103167</td> <td style="width: 10%;">PLATE</td> <td style="width: 10%;">3 3/4 DIA X 1.62</td> <td style="width: 10%;">4340 STEEL</td> <td style="width: 10%;">COMMERCIAL</td> <td style="width: 10%; text-align: center;"><input checked="" type="checkbox"/> CB2</td> </tr> <tr> <td>QTY REQD</td> <td>PART OR IDENTIFYING NO</td> <td>CODE IDENT NO</td> <td>NOMENCLATURE OR DESCRIPTION</td> <td>STOCK SIZE</td> <td>MATERIAL</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td>MATERIAL SPEC</td> </tr> <tr> <td colspan="6" style="text-align: center;">PARTS LIST</td> </tr> <tr> <td colspan="6" style="text-align: center;">EWA 412M 1.07 W.O. 4720</td> </tr> <tr> <td colspan="6" style="text-align: center;"><b>Bell Helicopter TEXTRON</b> Division of Textron Inc</td> </tr> <tr> <td colspan="6" style="text-align: center;">TITLE</td> </tr> <tr> <td colspan="6" style="text-align: center;">THRUST PLATE - MAST BEARING INSTALLATION &amp; REMOVAL</td> </tr> <tr> <td colspan="2" style="text-align: center;">DWG NO</td> <td colspan="2" style="text-align: center;">CODE INDENT NO</td> <td colspan="2" style="text-align: center;">DWG NO</td> </tr> <tr> <td colspan="2" style="text-align: center;">D 97499</td> <td colspan="2" style="text-align: center;">T103167</td> <td colspan="2" style="text-align: center;">T103167</td> </tr> <tr> <td colspan="2" style="text-align: center;">SHEET 1 OF 1</td> <td colspan="2" style="text-align: center;">ISSUED</td> <td colspan="2" style="text-align: center;">SHEET 1 OF 1</td> </tr> <tr> <td colspan="6" style="text-align: center;">(N) 91101</td> </tr> </table>	REVISIONS				REV	DESCRIPTION	DATE	APPROVED																																	T103167	PLATE	3 3/4 DIA X 1.62	4340 STEEL	COMMERCIAL	<input checked="" type="checkbox"/> CB2	QTY REQD	PART OR IDENTIFYING NO	CODE IDENT NO	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL						MATERIAL SPEC	PARTS LIST						EWA 412M 1.07 W.O. 4720						<b>Bell Helicopter TEXTRON</b> Division of Textron Inc						TITLE						THRUST PLATE - MAST BEARING INSTALLATION & REMOVAL						DWG NO		CODE INDENT NO		DWG NO		D 97499		T103167		T103167		SHEET 1 OF 1		ISSUED		SHEET 1 OF 1		(N) 91101					
REVISIONS																																																																																																																	
REV	DESCRIPTION	DATE	APPROVED																																																																																																														
T103167	PLATE	3 3/4 DIA X 1.62	4340 STEEL	COMMERCIAL	<input checked="" type="checkbox"/> CB2																																																																																																												
QTY REQD	PART OR IDENTIFYING NO	CODE IDENT NO	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL																																																																																																												
					MATERIAL SPEC																																																																																																												
PARTS LIST																																																																																																																	
EWA 412M 1.07 W.O. 4720																																																																																																																	
<b>Bell Helicopter TEXTRON</b> Division of Textron Inc																																																																																																																	
TITLE																																																																																																																	
THRUST PLATE - MAST BEARING INSTALLATION & REMOVAL																																																																																																																	
DWG NO		CODE INDENT NO		DWG NO																																																																																																													
D 97499		T103167		T103167																																																																																																													
SHEET 1 OF 1		ISSUED		SHEET 1 OF 1																																																																																																													
(N) 91101																																																																																																																	
<p><b>SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-099-900</b></p> <p><b>FOR APPROVED INTERCHANGEABLE EQUIVALENTS AND SUPERSEDED PARTS - SEE BHT STANDARD 170-001</b></p> <p><b>PROPRIETARY RIGHTS NOTICE</b> THESE DATA ARE PROPRIETARY TO BELL HELICOPTER TEXTRON. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER TEXTRON.</p> <p><b>THE FOREGOING DOES NOT APPLY TO VENDOR PARTS</b></p>		<p>UNLESS OTHERWISE SPECIFIED</p> <p>1. MARK PER BPS 4050 2. BREAK ALL CHAMFERED EDGES 3. 016 X 16 OR 018 R 4. TORQUE PER BPS 4018 5. SAFETY PER BPS 4044 6. DIMENSIONAL LIMITS APPLY AFTER PLATING</p> <p>HEAT TREAT BPS 4140</p> <p>FINISH SPEC</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>APPLICABLE DOCUMENTS ABBREVIATIONS PER MIL-STD-12 DIMENSIONING AND TOLERANCING</p> <p>TEST E0412A21</p> <p>DASH. NEXT ASSY USED ON NO.</p> <p>APPLICATION</p> <p>PER ANSI Y14.5-1973</p> <p>PER MIL-STD-12</p> <p>PER ANSI Y32.2</p> <p>PER ANSI Y32.16</p> <p>NET DESIGN</p> <p>125° MACHINED SURFACES EXCEPT AS NOTED</p> <p>125° MACHINED SURFACES EXCEPT AS NOTED</p> <p>PER ANSI Y32.16</p>																																																																																																															

SHOP COPY